







Conversion to alternative fuels

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This is Wärtsilä

Conversion to Methanol Fuelled

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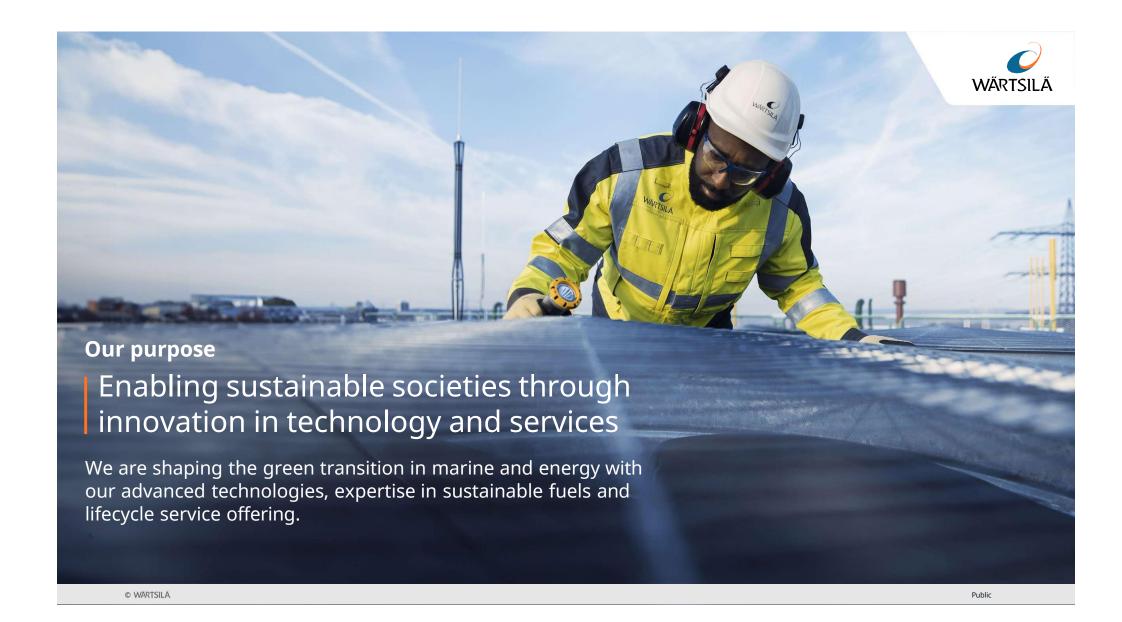


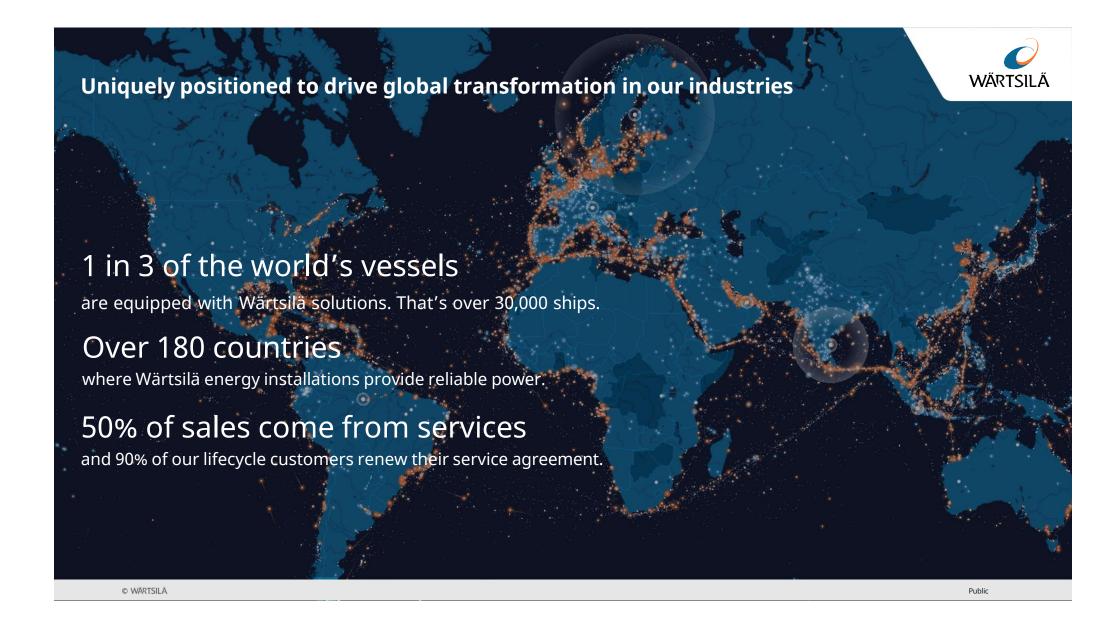






WÄRTSILÄ 190 years of innovation 2023 1834 1995 2015 Guinness World Records As we stand among TIME's 100 most Our story begins when a Our pioneering dual-fuel names Wärtsilä 31 as the sawmill is established in a engine can switch between influential companies, our story Finnish village, Värtsilä. most efficient 4-stroke fuels during operation. continues with world's firsts: diesel engine in the world. 4-stroke engine-based ammonia solution for marine. First engines of a customer Wärtsilä engine runs on 25 vol% are converted to run on hydrogen blend. methanol. 1950s 1970s 2012 2022 Our first marine Our first newbuild World's first hybrid system The first-ever 4-stroke engine operating on heavy fuel oil. on-board a vessel. methanol engines. engines. We enter the energy sector. © WÄRTSILÄ Public







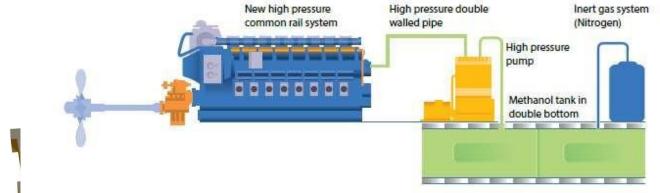




STENA GERMANICA – 9 YEARS OF METHANOL OPERATION / CONVERSION SCOPE







METHANOL ADAPTATION





Engine conversion to dual



New electrical installation



High pressure pipes



Methanol storage tank painted with zinc silicate



New engine control system for all four engines



High pressure pumps





ENGINE CONVERSION KIT – FEATURES



- Adaptation of proven engine technology, minor modification to the engine
- No reduction in efficiency or output running on methanol
- Load response unchanged, full fuel redundancy
- Existing fuel or ballast tanks can be converted to methanol tanks
- Short off-hire time, can be done engine by engine
- Lower thermic load on the engine
- Much lower NOx, SOx, and PM (particulates), good base for future ECA regulations
- Available methanol infrastructure (bunker fuel to be developed)



FIRST WÄRTSILÄ 32 METHANOL ORDER

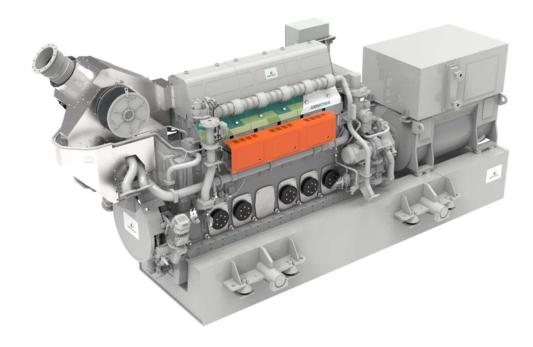
- Owner: Van Oord
- Yard: Yantai Raffles
- Scope of delivery:
 - 5 x W32 Methanol main gensets
 - SCRs
 - MethanolPac
 - Retractable and tunnel thrusters
- Delivery of equipment Q2 2023



WÄRTSILÄ

Wärtsilä 25 Ammonia

The marine sector's first 4-stroke solution for ammonia fuel



Launched to market 15th of November 2023

≥ 70% less greenhouse gas emissions with sustainable ammonia compared to diesel

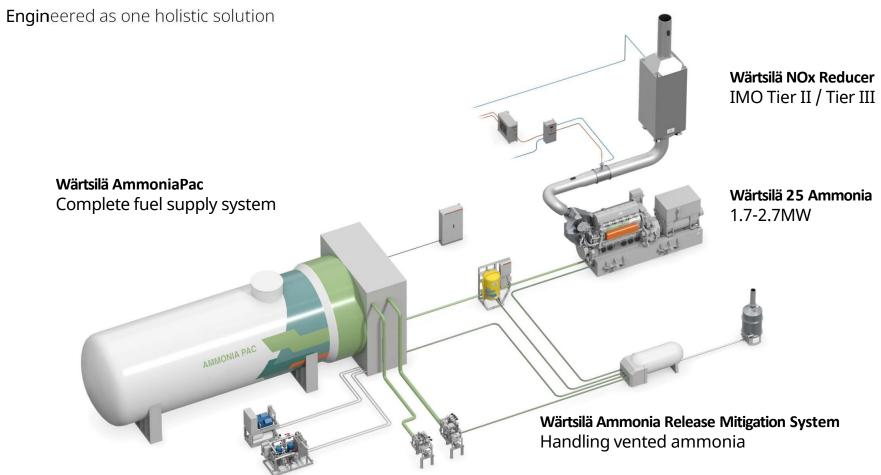
☐ meeting current EU targets until 2050 and exceeding the IMO target for 2040

Ammonia engine technology based on LNG fuelled Wärtsilä 25DF engine

The Wärtsilä 25 Ammonia solution delivered together with Wärtsilä's fuel supply system, AmmoniaPac and aftertreatment, Wärtsilä NOx Reducer



System overview



WÄRTSILÄ

AmmoniaPac – fuel supply system

Based on the well proven LNGPac design - a safe and user-friendly system for both operators and service personnel

Type-C Ammonia fuel storage tank(s)

- Single shell in carbon steel or stainless steel
- 20 bar(g) design pressure
 - Bunker Ammonia at any temperature
 - Unlimited holding time without auxiliary systems
- 9 bar(g) design pressure
 - Bunker mainly refrigerated Ammonia
 - Limited holding time (15/21 days) without auλiliary systems

Tank connection space

- Contains pump based fuel processing system
- Delivers gasous ammonia at ~9 bar(g) to GVU
- Double manhole enclosure and integrated airlock enables safe installation below deck





Thank you for your attention!!

Please find the links to the Ammonia- and Methanol-Lounge for more information:

https://www.wartsila.com/marine/explore-sustainable-shipping-in-wartsila-methanol-lounge

https://www.wartsila.com/marine/wartsila-25-ammonia





